

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030")
DRILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES

BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT
INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

1/4" X 4" X 24" GROUND BAR WITH INSULATORS & BRACKETS



Engineering Support Team: 1-888-753-7446

LENGTH

3/4 in

UNIT WT

6.60

0.10

0.26

0.05

0.01

0.01

TOTAL WT. #

NET WT.

6.60

0.21

0.52

0.18

0.03

0.04

7.57

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Dallas, TX

CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	١.
		CEK 4/22/2016		MG424U-K	<u>-</u>
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	П
81	01	CUSTOMER	BMC 5/10/2016	MG424U-K	_